

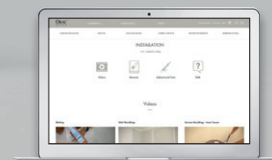
# INSTALLATION INSTRUCTIONS FLEXIBLE MOULDINGS

ORAC<sup>®</sup>  
DECOR

INSTALLATIE VAN FLEXIBELE LIJSTEN | INSTALLATION DES MOULURES FLEXIBLES |  
INSTALLATION VON FLEXIBELE LEISTEN | INSTALACIÓN MOLDURAS FLEXIBLE |  
ИНСТРУКЦИЯ ПО УСТАНОВКЕ ГИБКИЕ ПРОФИЛИ

UM303 - 05/2019

SX180F



1

## Ready?

### ATMOSPHERE & SURFACE



10-35°C  
50-95°F



min 40%  
max 70%



**Storage and installation conditions: Store profiles and adhesives at room temperature and wait 24 hours before installing.**

Opslag- en plaatsingsvoorwaarden: Plaats profielen en lijmen 24 uur vóór de installatie op kamertemperatuur.

Conditions d'installation et de stockage: Stockez les profils et les colles à température ambiante 24 heures avant la pose.

Lager- und Installationsbedingungen: Profile und Kleber 24 Stunden vor Verlegung bei Zimmertemperatur lagern.

Condiciones de almacenamiento y de instalación: Colocar molduras y adhesivos en el lugar 24 horas antes de la aplicación.

Условия хранения и монтажа: Оставьте профили и клей в комнате, которой планируется монтаж, на 24 часа.



Dust free  
Stofvrij  
Sans poussière  
Staubfrei  
Libre de polvo  
Удалите пыль



Sand and wash surface  
Schoor en reinig de ondergrond  
Poncez et nettoyez la surface  
Schleifen und reinigen Sie den Untergrund  
Superficie lisa y limpia  
Очистите поверхность



Flat wall & ceilings  
Vlakke wand en plafond  
Mur et plafond plats  
Plane Wand und Decke  
Paredes y techos lisos  
Выровняйте стены и потолки



Dry  
Droog  
Sec  
Trocken  
Seco  
Высушите



No grease  
Vetvrij  
Sans graisse  
Fettfrei  
Sin grasa  
Обезжирьте

## Ready? Set? Go!



INSTALLATION  
GUARANTEE

2

## Set?

### DECOFIX ADHESIVES



**Interior, porous and dry surface**  
Binnen, poreuze en droge ondergronden  
Pose à l'intérieur, surfaces poreuses, pièces non humides  
Innen, poröse/taugfähige, und trockene Untergründe  
Interior, superficies porosas y secas  
Для внутренних работ, пористых и сухих поверхностей



**Heavy profiles**  
Zware lijsten  
Grandes moulures  
Grosse Profilen  
Perfiles pesados  
Тяжёлые профили



**Exterior, non-porous or humid surface**  
Buiten, niet-poreuze of vochtige ondergronden  
Pose à l'extérieur, surfaces non poreuses ou environnement humide  
Außen, nicht-poröser/taugfähige Untergrund oder Feuchträume  
Exterior, superficies no porosas o ambientes húmedos  
Для внешних работ, непористых или влажных профилей



**Seal wall/ceiling**  
Verbinding muur/plafond  
Collage mur/plafond  
Verbindung Wand/Decke  
Adherencia techos/paredes  
Стены/потолки



### DecoFix Pro

Strong, water-based acrylic installation adhesive

FDP500 310ml | 7 > 8m  
FDP600 4200ml | 65 > 110m



or  
of  
ou  
oder  
или



### DecoFix Power

Very strong MS-Polymer-based installation adhesive

FDP700 290 ml | 7 > 8m



**Joints between mouldings**  
Verbinding tussen profielen  
Joints entre les profils  
Nahtverbindungen zwischen Profilen  
Uniones de los perfiles  
Стыки между профилями



### DecoFix Extra

Polyurethane-based adhesive

FX200 310ml | min. 80m  
FX210 tube 80ml | min. 20m

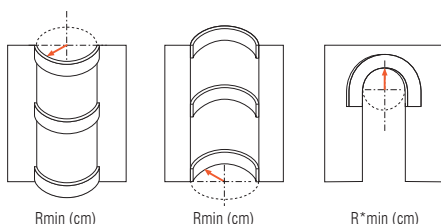
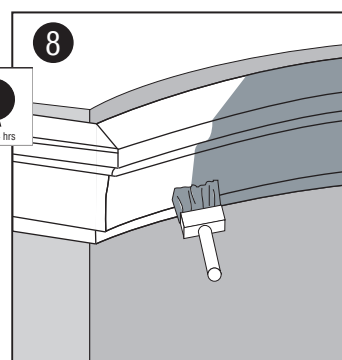
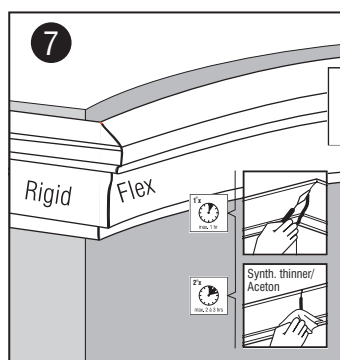
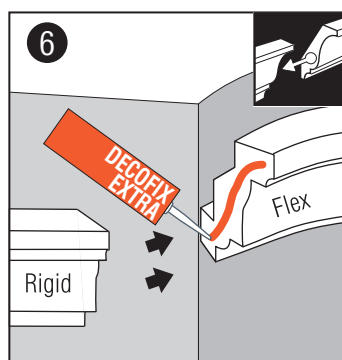
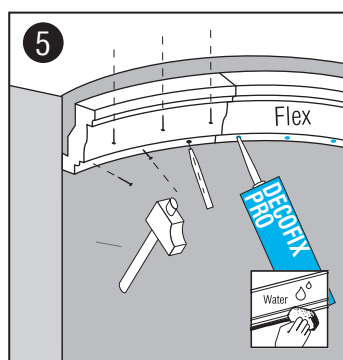
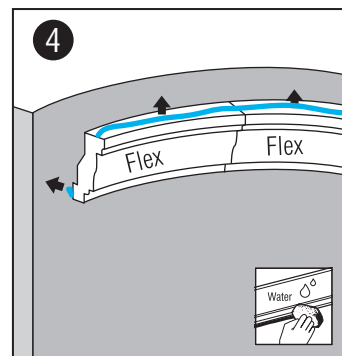
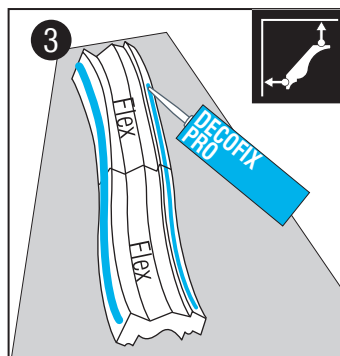
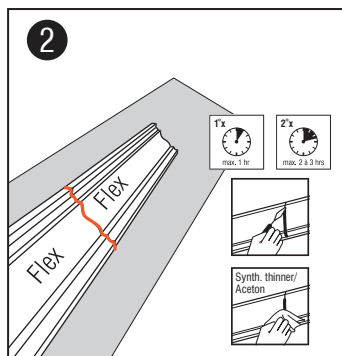
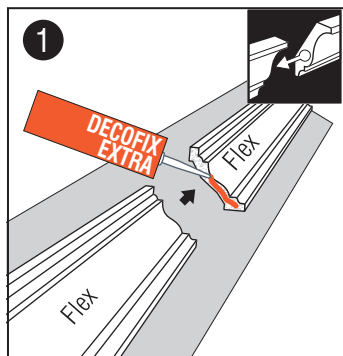


Also see general instructions for mounting | Zie ook de algemene instructies voor montage | Voir aussi les instructions générales pour montage | Siehe auch allgemeine Instruktionen für Montage | Ver instrucciones generales para montaje | Также смотрите общие инструкции по установке

# INSTALLATION INSTRUCTIONS FLEXIBLE MOULDINGS

## ONLY FULL GUARANTEE WITH DECOFIX

VOLEDIGE GARANTIE ENKEL BIJ GEBRUIK VAN DECOFIX  
GARANTIE TOTALE UNIQUEMENT AVEC COLLE DECOFIX  
VOLLSTÄNDIGE GARANTIE NUR BEI DER VERWENDUNG VON DECOFIX  
GARANTÍA COMPLETA SÓLO SI SE UTILIZA DECOFIX  
ГАРАНТИЯ НА ПРОДУКЦИЮ ДЕЙСТВУЕТ ТОЛЬКО ПРИ ИСПОЛЬЗОВАНИИ КЛЕЯ DECOFIX



## PRODUCT OVERVIEW FLEXIBLE MOULDINGS

| Flex  | Rmin (cm) | R*min (cm) |
|-------|-----------|------------|
| C200F | 160       |            |
| C201F | 200       |            |
| C211F | 250       |            |
| C212F | 120       |            |
| C213F | 280       |            |
| C214F | 140       |            |
| C215F | 160       |            |
| C216F | 340       |            |
| C217F | 380       |            |
| C218F | 360       |            |
| C220F | 400       |            |
| C230F | 150       |            |
| C240F | 270       |            |
| C250F | 70        |            |
| C260F | 130       |            |
| C301F | 320       |            |
| C302F | 250       |            |
| C303F | 180       |            |
| C304F | 250       |            |
| C308F | 120       |            |
| C321F | 140       |            |
| C322F | 160       |            |
| C331F | 420       |            |

| Flex   | Rmin (cm) | R*min (cm) |
|--------|-----------|------------|
| C333F  | 300       |            |
| C334F  | 380       |            |
| C339F  | 380       |            |
| C341F  | 400       |            |
| C373F  | 100       |            |
| C374F  | 130       |            |
| C402F  | 300       |            |
| C602F  | 100       |            |
| C901F  | 600       |            |
| C902F  | 600       |            |
| CX100F | 200       |            |
| CX106F | 360       |            |
| CX109F | 160       |            |
| CX110F | 180       |            |
| CX123F | 280       |            |
| CX124F | 160       |            |
| CX127F | 240       |            |
| CX132F | 70        |            |
| CX148F | 180       |            |
| CX188F | 110       |            |
| CX189F | 90        |            |
| CX190F | 30        | 130        |
| DX174F | 60        | 300        |

| Flex   | Rmin (cm) | R*min (cm) |
|--------|-----------|------------|
| P1020F | 30        | 80         |
| P2020F | 30        | 80         |
| P3020F | 50        | 180        |
| P4020F | 40        | 200        |
| P5020F | 30        |            |
| P5021F | 20        | 70         |
| P6020F | 30        | 250        |
| P7010F | 20        |            |
| P7020F | 30        |            |
| P7030F | 30        | 250        |
| P7040F | 40        | 320        |
| P7070F | 30        | 230        |
| P8020F | 40        | 130        |
| P8030F | 20        | 70         |
| P8040F | 30        |            |
| P8050F | 80        | 200        |
| P8060F | 80        | 200        |
| P9010F | 40        | 310        |
| P9020F | 30        |            |
| P9040F | 30        | 80         |
| P9050F | 20        | 60         |
| P9900F | 20        | 250        |
| P9901F | 20        | 180        |

| Flex   | Rmin (cm) | R*min (cm) |
|--------|-----------|------------|
| PX103F | 20        | 80         |
| PX120F | 30        | 110        |
| PX144F | 20        | 220        |
| PX175F | 30        | 80         |
| SX104F | 40        |            |
| SX105F | 30        |            |
| SX118F | 40        |            |
| SX137F | 40        |            |
| SX138F | 40        |            |
| SX155F | 30        |            |
| SX157F | 35        | 260        |
| SX162F | 20        | 80         |
| SX163F | 35        |            |
| SX165F | 40        |            |
| SX172F | 35        |            |
| SX173F | 45        |            |
| SX179F | 35        |            |
| SX180F | 45        |            |
| SX182F | 35        |            |
| SX183F | 40        |            |
| SX184F | 45        |            |
| SX187F | 40        |            |